



A WORLD OF SOLUTIONS

Linear & Rotary Position Sensors, Programmable Limit Switches, Network Connectivity & More



ABSOLUTE PROCESS CONTROL. KNOW WHERE YOU ARE... REGARDLESS.

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Linear Position Sensors

Gemco's durable and reliable linear position products are based on unique technologies, including magnetostriction. Our sensors come in a variety of packages and with features not found in competitive units. If you have an application requiring linear feedback and control, Gemco has the solution.

953 VMAX Linear Displacement Transducer



- Shock resistant to 1000Gs (lab tested)
- Vibration resistant to 30Gs (lab tested)
- Removable cartridge
- IP68 rating
- Stroke length to 300"
- Input power range is 7 to 30 VDC @ 1 watt typical
- Weather/contaminant resistant
- Analog output 0-10 VDC, 4-20mA
- Digital output Start/Stop, Control Pulse, and Variable Pulse (PWM)
- Programmable zero and span

925 Cable Reel Sensor



- Provides accurate position feedback for linear motion up to 100 feet
- Stainless steel cable, 12 gauge steel housing for harsh environment
- Mounting for either resolver, encoder, cam switch or rotary potentiometer
- Any manufacturer's sensor can be integrated into this rugged housing

950IS Intrinsically Safe



- Intrinsically safe rod style LDT
- Analog output
- UL listed for Class I, Groups C and D, and Class II Groups E, F and G, and Class III hazardous locations

950MD Mill-Duty Housing



- Stainless steel mill duty "rod style" protective housing
- Stroke length to 20 feet
- Optional ports for air, water or vortex air cooling
- Ideal for retrofitting existing hydraulic cylinders
- Optional bellows boot

951 Quik-Stik II®



- High accuracy, high speed LDT
- Analog, digital and optional velocity output
- Input voltage 13.5 to 26 VDC
- Programmable zero and span
- Stroke length up to 300"

952 BlueOx®



- High shock and vibration resistance
- Analog, digital and quadrature outputs
- Stroke length to 168"
- Input voltage 15 to 26 VDC
- Optional stainless steel housing
- Ideal for harsh environments

956 BLOK Housing Option For 955 Series LDT



- Two chamber industrial rod and barrel style enclosure for 955 series LDTs
- Stroke length to 36"
- Electronics are isolated in a chamber with an IP67, optional IP68 rating
- Optional spherical rod ends

955 BRIK Gen III & 955S Smart BRIK



- Low profile LDT
- Analog output 4-20mA, 0-10 VDC, +/- 10 VDC, digital output
- Programmable zero and span
- Stroke length to 180"
- Wide input voltage range
- Optional floating magnet
- Diagnostic LED

955DQ BRIK w/Quadrature Output



- Low profile LDT
- Quadrature output
- Stroke length to 180"
- Input voltage 13.5 to 30 VDC
- Programmable zero
- "Burst" output for absolute positioning

7330 Pro-Stik II (Standard & Food Grade)



- Stainless steel "headless" rod style
- Ideal for liquid level sensing
- Intrinsically safe
- Wide range of float options
- Available in standard or 316 grit polished stainless steel







1746L LDT Interface Card



- Provides high resolution direct input into an A-B SLC-500 PLC
- Resolution to 0.001 inch (0.01 mm)
- Single or dual channel versions
- LDT is powered from card - no external power supply required
- Motion detect and over-travel limits built-in







Rotary Position Sensors

These sensors detect the rotary position of a machine. This makes it possible to make quick process decisions for simple stop/start control or for complex output operations. We designed these products to be easy to use and install so that machine change-over takes minutes, not hours.

	<ul style="list-style-type: none"> • 2 to 40 circuits • NEMA 1, 4, 5, 7, 9, 12 enclosures • Easy access and quick adjustment • Unparalleled flexibility • Gear reducers and multipliers • Timing dials • Provisions for other sensors
	<ul style="list-style-type: none"> • 2 to 40 circuits • NEMA 1, 4, 5, 9, 12 enclosures • Combination cam box and resolver • No special tools required to adjust cam shaft • Variety of resolver electronics to match the PLC
	<ul style="list-style-type: none"> • Micro-adjust cams for precision settings from 1° to 359° • Speeds from 1 to 3600 RPM • NEMA 1, 4, 7 & 12 • AC and DC outputs with 3 amp Plug-in Opto 22 outputs • 2 to 40 circuits
1986 Resolvers	
	<ul style="list-style-type: none"> • Precision resolvers allows up to 14-Bit resolution with absolute position • Packages are direct bolt-in replacements for most english and metric size encoders • Internal precision gear reducers for multi-turn applications • Standard foot mount unit is the most rugged in the industry • Single or dual resolvers
1986 Mill Duty Resolver	
	<ul style="list-style-type: none"> • 1/4" (6.35mm) plate steel construction and jackshaft input to drive resolvers, encoders, tach generators • Air purge fittings for positive pressure or cooling • Vortex cooler or internal heaters for temperature extremes
2000 & 2006 Rotary Limit Switches	
	<ul style="list-style-type: none"> • NEMA 1, 4, 7, 9, 12 enclosures • Contacts rated to 10 amps @ 125 VAC • Gear ratios from 5:1 to 5333.3 to 1 • 2, 3, 4 circuit







Programmable Limit Switches

If you need dedicated control for the complexities of packaging, converting or gluing applications, or a basic I/O or shut height monitor on a stamping press, Gemco has a Programmable Limit Switch (PLS) for your application.




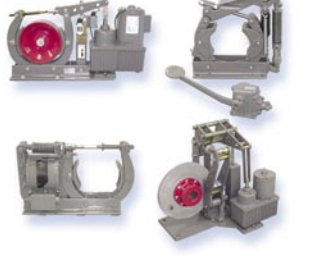

1771 High Speed PLS	
	<ul style="list-style-type: none"> • Allen-Bradley 1771 PLC-5 backplane • 16 ultra high speed (5 μs) output • 16 high speed (500 μs) outputs presented to the I/O image table every 5 ms • 8 inputs field configurable for product presence, registration mark synchronization, or remote set-point advance/retard inputs • 14-Bit (16,384 count) resolution for position accuracy
2500 Programmable Limit Switch	
	<ul style="list-style-type: none"> • 8 to 64 high speed outputs (100 μs) • RS232/RS485 communication • 12-Bit resolution • Brake monitor/motion detect • Speed compensation/linear speed offset feature • Die protection
1995 Micro-Set PLS	
	<ul style="list-style-type: none"> • Resolver or LDT input • 6 to 30 circuits • Programmable motion detect output relay • Programmable speed compensation automatically advances or retards output on variable-speed lines • Fault-check, self diagnostics monitor: resolver, microprocessor, interconnecting cables
2110 Shut Height Monitor	
	<ul style="list-style-type: none"> • Large 6 position, 7 segment LED display • Resolver or LDT input module • Optional relay or digital output modules & analog modules • Position accuracy of +/- .001"
1992 Press-Set Automation Controller	
	<ul style="list-style-type: none"> • 200 job set-up storage • Stroke, batch and total counters • Speed compensation • Fail-safe control relays conform to OSHA specs for use as inputs to press control circuits • Serial interface to supervisory control system
7500 Ultra High Speed PLS	
	<ul style="list-style-type: none"> • 16 ultra high speed (5 μs) outputs • 16 high speed outputs (network dependant) • 8 optically isolated inputs (total of 10) • Optional ControlNet or EtherNet/IP communications • DIN rail mountable

Network Connectivity

A seamless information relay from the production line to the people who need it requires a smart network. Gemco's connectivity products include a variety of LDTs, Resolvers and Programmable Limit Switches that make vital information available without interrupting production flow. We are the home of smart, rugged sensors that speak your language.

1746R & L Resolver & LDT Interface Cards	
	<ul style="list-style-type: none"> • Direct connectivity to AB-1746 backplane • 1 or 2 axis input • Provides position, RPM data & velocity • Resolver or LDT input • Sensor powered by the card
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1986DN DeviceNet Resolver	
	<ul style="list-style-type: none"> • Combines the reliability and ruggedness of a resolver with the flexibility of DeviceNet communications • 12-Bit resolution • 8 user programmable set-points transmitted over the network • Continuous position data and RPM over DeviceNet
1990DN DeviceNet Resolver Interface Module	
	<ul style="list-style-type: none"> • Interfaces standard resolvers to DeviceNet network • 12-Bit resolution • 8 user programmable set-points transmitted over the network • Continuous position data and RPM over DeviceNet

Other Solutions

1025 Footswitch	
	<ul style="list-style-type: none"> • Heavy duty treadle operated foot switch • NEMA 1 & 4 • Optional protective cover • Single or dual circuit • Optional locking latch kit • Optional pneumatic valve installed in place of electrical switches
Linear Displacement Transducers	
	<ul style="list-style-type: none"> • High speed • Analog, digital, quadrature and optional velocity output • Input voltage 13.5 to 26 VDC • Programmable zero & span • Stroke length up to 300"
1999 Semelex Safetimeter	
	<ul style="list-style-type: none"> • Portable stamping press safety device • Checks stopping time and calculates safe distance for light curtains, mats and other safety devices • Systems accessories allow testing of safety devices response time as part of setup • Tachometer unit available to test rotary devices • Battery powered for remote location testing
GEMCO Industrial Brakes	
	<ul style="list-style-type: none"> • AISE rated brakes • Electro-thrust shoe, magnetic DC shoe, solenoid AC shoe and hydraulic shoe configurations • Electro-thrust disc brakes up to 17 inch diameter
948 Limit Module	
	<ul style="list-style-type: none"> • 0 to 10 VDC analog input • 4 adjustable setpoint outputs • Solid state outputs (sourcing or sinking) • Economical packaging
CATRAC / SNAPTRAC Cable & Hose Carriers	
	<ul style="list-style-type: none"> • All steel or nylon construction • Prevents twisting & wear • Steel withstands severe hydraulic shock loads • Nylon resists corrosion and is nonconductive